

# Type CR1

### Harsh Environment NTC Chip Thermistors



#### Description

Thermometrics Type CR1 are NK format NTC Chip Thermistors consisting of Tin (Sn) coated Alloy 52 leads with a high performance acid and moisture resistant coating. They are ideal for harsh environment applications and high volume assembly.

#### Features

- AEC Q200 Rev D Qualified (Material 4A Types)
- Performance up to 190°C with excellent stability
- Small body diameter
- Fast response
- High thermal shock resistance
- Harsh environment fluid-resistance
- Water immersion, silver migration resistance
- Flexible coated leads can be formed
- Insulation resistance to 1kV d.c.
- Designed for accurate temperature measurement, control and compensation
- Tight tolerances on resistance and B value
- Available on bandolier to IEC 286-2 RoHS 2011/65/EC / REACH compliant

#### Applications

- Automotive
- HVAC
- Battery
- White goods
- Marine
- Aerospace
- Military
- Industrial
- Healthcare

### Amphenol Advanced Sensors

## **Type CR1 - Specifications**

Specification Data							
Minimum Operating Temp:	-40°C						
Performance up to:	190°C						
Thermal Time Constant:	15s (cooling) 2.4s (ambient change)						
Dissipation Factor:	2.2mW/K						
Mass:	0.18g						
Packing:	1000/box 2000/reel						

#### Options

- Other resistance values and B values within the ranges shown
- Alternative reference temperatures: 0°C to 100°C
- Bulk packed or bandolier up to  $H_1 = 48$ mm
- Lead materials: Alloy 52
- Contact Amphenol for specific application requirements.

See Table on page 4 for standard resistance values.

#### Typical Dimensions (mm)



#### **Bandolier Schematic**



## Type CR1 Bandolier - Specifications

Item	Symbol	Value (mm)	
TOTAL BAND THICKNESS	t	0.7 ± 0.2	
MAXIMUM BAND THICKNESS Including component lead/splices	Tt	1.5 MAXIMUM	
CARRIER TAPE WIDTH	W	18 + 1.0 / - 0.5	
ADHESION TAPE WIDTH			
The hold down tape shall not protrude beyond either edge of the carrier tape	W0	6.0 MINIMUM	
POSITION OF ADHESION TAPE			
Gap between upper edges of carrier tape and hold-down tape	W2	3.0 MAXIMUM	
SPROCKET HOLE POSITION	W1	9.0 ± 0.5	
SPROCKET HOLE DIAMETER	D0	$4.0 \pm 0.2$	
PITCH OF COMPONENT	P	127+10	
	P0	12.7 ± 0.3	
	10	+ 1 0	
		± 1.0	
WIRE POSITION	D1	$5.08 \pm 0.7$	
direction of unreeling or feeding (valid from upper edge of the tape to the seating plane)	FI	$5.00 \pm 0.7$	
	P2	6 35 + 1 3	
	12	0.00 ± 1.0	
IN-PLANE COMPONENT DEVIATION	dp	± 3	
The maximum lateral deviation of the component from the nominal position measured at			
the bottom center of the component body. Maximum alignment deviation of the leads	dh	± 3	
(valid from the upper edge of the tape to the seating plane) when dh is taken as zero.			
shall be 0.2mm. This dimension must remain in limits after the device has been cropped			
from the bandolier.			
WIRE SPACING	_		
At upper edge of tape	F	$2.5 \pm 0.5$	
WIRE DIAMETER	d	0.4 ± 0.02	
SEATING HEIGHT			
Distance between the abscissa and the seating plane of the component body with	Н	45 ±1	
straight leads			
HEAD HEIGHT		10	
Distance between the abscissa and the top of the component body	H1	48 max	
WIRE PROTRUSION			
(Adhesive tape)	h	5 MAXIMUM	
Protrusion of wires beyond the lower side of the adhesive tape			
WIRE PROTRUSION			
(Carrier)	11		
Protrusion of wires beyond the lower side of the carrier tape			
CUT WIRE LENGTH			
For cut-out components, the length of the residual leads beyond the upper edge of the	L	12 Nom	
carrier tape measured from the abscissa			
COMPONENT HEAD LENGTH	А	5 max	

### NKA Standard Range Resistance Values

<b>R25</b> Ω	Material System	B Value 25/85°C K	Maximum# Operating Temp. °C (°F)	Code R25°C ± 1%	Code R25°C ± 2%	Code R25°C ± 3%	Code R25°C ± 5%	Code R25°C ± 10%
5000	4A	3436 ± 1%	170 (338)	NKA502C4A*1	NKA502C4A*2	NKA502C4A*3	NKA502C4A*5	NKA502C4A*10
10000	4A	3436 ± 1%	170 (338)	NKA103C4A*1	NKA103C4A*2	NKA103C4A*3	NKA103C4A*5	NKA103C4A*10

\*Other resistance values available upon request. Contact Amphenol for details.

Replace \* in the table codes shown above as follows:

Loose-packed ..... R

Bandoliered ..... B

Note: Add Suffix C to Code for CR1 (e.g. NKA103C4AR5C)

See separate tables for resistance - temperature data.



#### www.amphenol-sensors.com

© 2020 Amphenol Corporation. All Rights Reserved. Specifications are subject to change without notice. Other company names and product names used in this document are the registered trademarks or trademarks of their respective owners.